

Industrial Technology Virtual Learning

General Metals/Purchasing Do-It-Yourself Welder

May 12, 2020



Purchasing Do-It-Yourself Welder: May 12, 2020

Objective/Learning Target:

This lesson provides objective, informative and practical information into the common types of welders, certain manufactures of welders, safety equipment, basic welding equipment and purchasing a welder.

Bell Ringer

So you want to start weldi	ing at home in your garage or workshop?
Make a list of some of the	equipment that you will need to get started

Purchasing Do-It-Yourself Welders

Lesson April 22, 2020 "Do-It-Yourself Welder Guide" familiarized you with each welding process and which one best fits your needs, let's review the Four most common types of welding are;

- MIG- Which welder uses a wire welding electrode on a spool that is fed automatically at a constant pre-selected speed
- <u>TIG</u>- An arc welding process that uses a non-consumable tungsten electrode to produce the weld
- Arc/Stick/Rod-The process that uses an electric current flowing from a gap between the metal and the welding stick
- Flux Core Arc- A wire-feed process similar to MIG welding, but differs because it does not require a shielding gas

Manufactures The Top Four Producers of Welding Equipment













When buying a welder, consider the following factors:

- Primary power requirements 110V vs 240V?
- Portability, size and weight -
- Welding output and duty cycle The length of time that the welder can be used before it needs to cool within a period of ten minutes.
- Electrode/Wire selection -
- Shielding gas requirements Renting tanks? Tank Storage, Flu Core?

Basic Safety Equipment

- Safety Glasses
- Welding Bandana
- Welding Jacket
- Auto Darkening Helmet
- Welding Gloves
- Leather Shoes
- Cuffless Pants



Basic Accessories/Equipment

- Slag Hammer
- Wire Brush
- C-Clamps
- Tip Cleaner
- Flint Striker
- Linemen's Pliers
- Needle Nose Pliers
- Square

















More Basic Accessories/Equipment

- Welding Curtain
- Ventilation
- Welding Table
- Welding Floor Mats
- Welding Magnets











References

https://toolsfocus.com/top-welding-machine-brands/

https://training.esabna.com/mod/page/view.php?id=984

 https://makemoneywelding.com/17-must-have-welding-tools-forbeginners/

Research Assignment

Use the information gained in lesson April 28, 2020 "Do-It-Yourself Welder Guide," and information in todays lesson to find the specific manufacture and model of the welder that you would like to purchase.

Manufacture	 	
Type of Welder	 	
Power Source		
Price		

Safety Equipment Cost

Please use the internet to look up the prices for the following pieces of safety equipment.

- Safety Glasses.....\$_____
- Welding Bandana.....\$_____
- Welding Jacket.....\$______
- Auto Darkening Helmet.....\$_____
- Welding Gloves.....\$______
- Total.....\$_____

Basic Welding Equipment/Assecories

Please use the internet to look up the prices for the following welding equipment.

Slag Hammer	\$
• Wire Brush	\$
• C-Clamps	\$
Tip Cleaner	
• Flint Striker	
• Linemen's Pliers	
• Needle Nose Pliers	
• Square	
Welding Curtain	
• Ventilation	
Welding Table	
 Welding Magnets 	